

20. (Amended) An information recording medium comprising a glass substrate for information recording media as claimed in claim 16 wherein said glass substrate has an information recording film selected from the group consisting of a magnetic recording film, an optical magnetic recording film, and an optical recording film is formed on at least one major surface thereof.

Please add the following claims 9-16:

22. (New) A method as claimed in claim 7, wherein a ratio of an energy density of the laser beam on the outer peripheral edge surface to an energy density of the laser beam on the inner peripheral edge surface is more than 1.

23. (New) A method as claimed in claim 8, wherein a ratio of an energy density of the laser beam on the outer peripheral edge surface to an energy density of the laser beam on the inner peripheral edge surface is more than 1.

24. (New) A method as claimed in claim 9, wherein a ratio of an energy density of the laser beam on the outer peripheral edge surface to an energy density of the laser beam on the inner peripheral edge surface is more than 1.

25. (New) A method as claimed in claim 10, wherein a ratio of an energy density of the laser beam on the outer peripheral edge surface to an energy density of the laser beam on the inner peripheral edge surface is more than 1.

a³
26. (New) A method as claimed in claim 22, wherein the ratio of the energy density of the laser beam on the outer peripheral edge surface to the energy density of the laser beam on the inner peripheral edge surface is in a range of 2 to 5.

27. (New) A method as claimed in claim 23, wherein the ratio of the energy density of the laser beam on the outer peripheral edge surface to the energy density of the laser beam on the inner peripheral edge surface is in a range of 2 to 5.

28. (New) A method as claimed in claim 24, wherein the ratio of the energy density of the laser beam on the outer peripheral edge surface to the energy density of the laser beam on the inner peripheral edge surface is in a range of 2 to 5.

29. (New) A method as claimed in claim 25, wherein the ratio of the energy density of the laser beam on the outer peripheral edge surface to the energy density of the laser beam on the inner peripheral edge surface is in a range of 2 to 5.

30. (New) An information recording medium comprising a glass substrate for information recording media as claimed in claim 17 with an information recording film formed on at least one major surface thereof.

31. (New) An information recording medium comprising a glass substrate for information recording media as claimed in claim 18 with an information recording film formed on at least one major surface thereof.

32. (New) An information recording medium comprising a glass substrate for information recording media as claimed in claim 17 wherein said glass substrate has an information recording film selected from the group consisting of a magnetic recording film, an optical magnetic recording film, and an optical recording film is formed on at least one major surface thereof.

33. (New) An information recording medium comprising a glass substrate for information recording media as claimed in claim 18 wherein said glass substrate has an information recording film selected from the group consisting of a magnetic recording film, an optical magnetic recording film, and an optical recording film is formed on at least one major surface thereof.

34. (New) An information recording medium as claimed in claim 30, wherein the information recording film is a magnetic recording film.

35. (New) An information recording medium as claimed in claim 31, wherein the information recording film is a magnetic recording film.

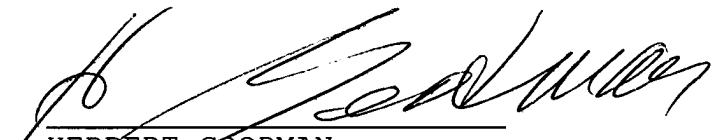
REMARKS

The present amendment removes all multiple dependent claims without changing the scope of coverage.

A copy of the original claim pages which contain the amended claims with the amendments marked thereon is attached hereto.

Entry of the present amendment is solicited.

Respectfully submitted,


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